

Primers

RZ - 972-2 1K Primer Surfacer (Black)

Product Description

Fast - drying primer surfacer for covering minor defects on putty/existing finishes.

Technical Characteristics

Color: Grey Shelf life: 24 months at 25°C Theoretical spreading rate: 240 - 280 m²/l (avg) at 1 µm

Pre-treatment

Degrease with RZ - AX800.

Wash off residues and dry thoroughly.

Re-clean with RZ - AX800. The use of a tack rag is recommended.

Wet flat with P600 - 800 grade paper or dry flat with P240 - 360 grade paper.

	Mixing Ratio	RZ - 972-2 Primer 100 (vol) 100 g RZ - 944 Super Fast Thinner 140 - 150 (vol) 100 - 110 g									
	Spray Viscosity Potlife	to 20 on at °C 24 hours at 25°C									
	Sprayguns	HVLP gravity - feed spraygun 1.5 - 1.7 mm 1.8 - 2.0 bar 15 - 20 cm Conventional gravity - feed spraygun 1.6 - 1.8 mm 3.0 - 4.0 bar 20 - 25 cm									
	Application	Number of spraycoats: 1 thin + 1 wet coat Flash - off: 5 - 8 mins Film thickness: 60 - 80 µm									
	Drying	<table> <tr> <td>Drying</td><td>25°C</td><td>60°C</td></tr> <tr> <td>Dust free atter</td><td>10 mins</td><td>-</td></tr> <tr> <td>Fully cured atter</td><td>30 - 45 mins</td><td>10 - 15 mins</td></tr> </table>	Drying	25°C	60°C	Dust free atter	10 mins	-	Fully cured atter	30 - 45 mins	10 - 15 mins
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Further Treatment		After the dust-free, apply Reiz basecoat or topcoat.									

The products are suitable for professional use only. The data contained in this publication are based on our current knowledge and experience. You can obtain the latest version of technical data sheet from our website at www.wonder-global.com or directly from your supplier.